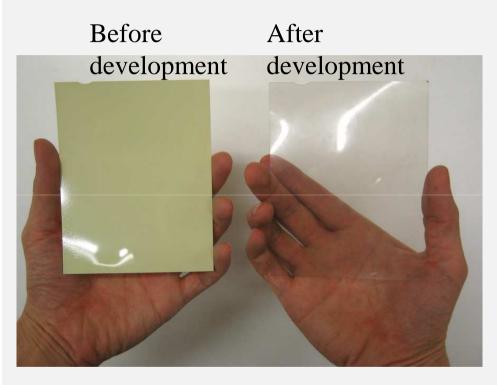
Super Fast Automated Emulsion Scanning System ~HTS ~

Masahiro Yoshimoto,

Toshiyuki Nakano and other HTS collaboration Nagoya University, Japan

Our Emulsion Film

OPERA film



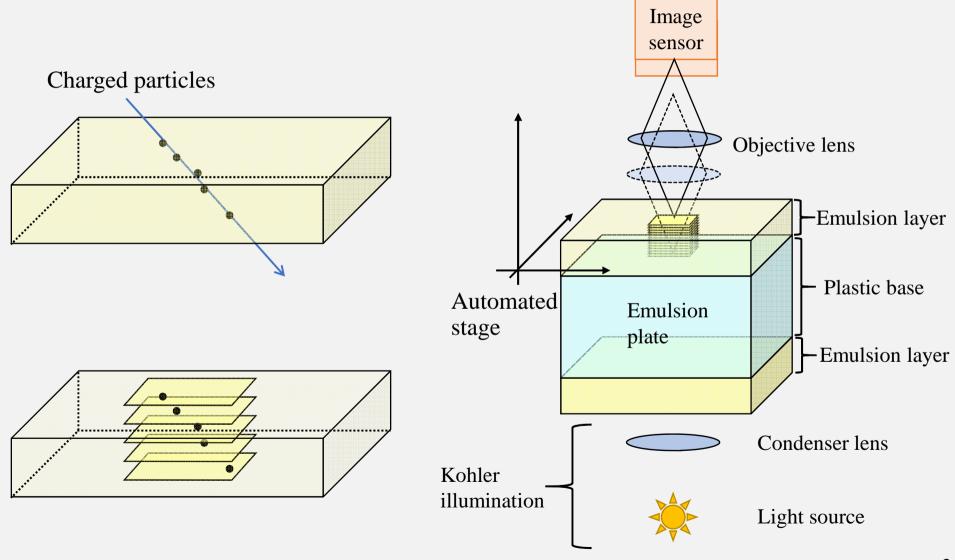
New Emulsion film (After development)



In Nagoya Univ., We have been developing new emulsion film.

- Grain density is much higher.
- Emulsion gel can be produced by ourselves.
- Pouring (coating) facility is under construction.

Detecting ionizing particles



Capturing Emulsion Image

out focus

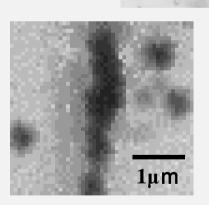
in focus

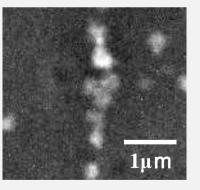
out focus

- Thickness of the emulsion layer $>50\mu m$
- Depth of field $\sim 3\mu m$

Ζ

- Size of the silver grain $\sim 0.3 \mu m$
- Optical resolution which is required $<0.5\mu m$





α-ray track

OPERA film

Stacked image of optical microscope res. 0.27µm

Image of X-ray microscope DOF is ±~70µm res. 0.07 µm

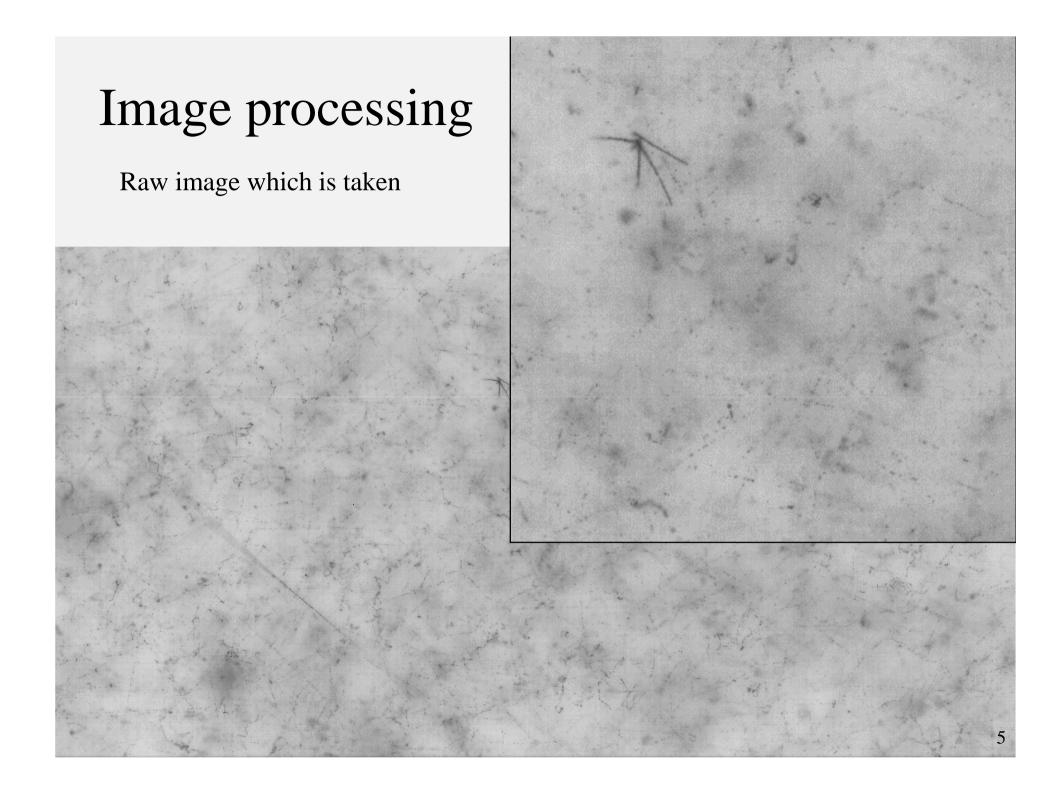
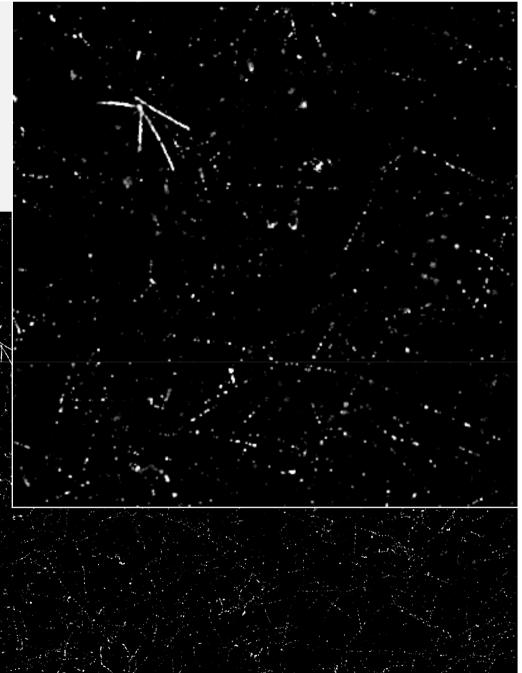
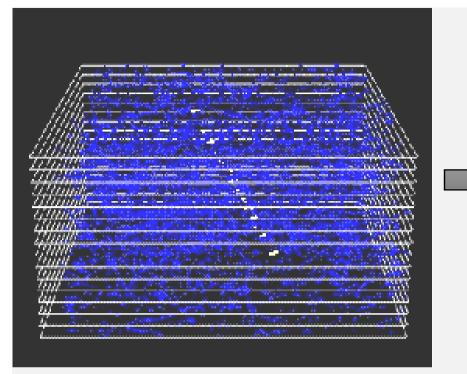


Image processing

Applying 2D-FIR filter Cut off the background



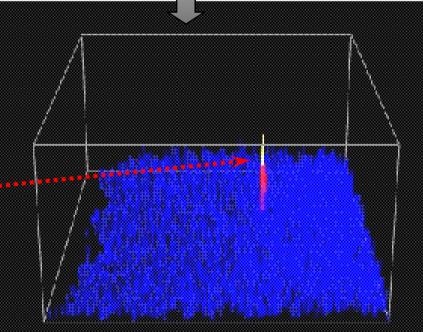




Track recognition method

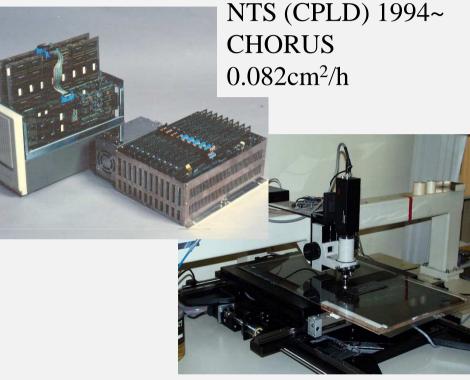
•Take 16 tomographic images by microscope optics.

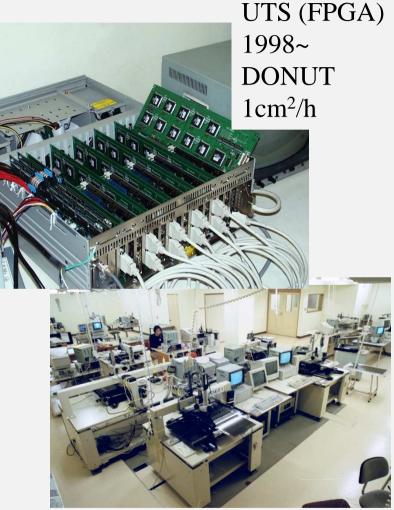
- Shift images to aim at specific angle tracks.
- Sum up 16 images to examine coincidence.
- Find signal of tracks. •••
- Repeat for all angles in space, >2000 times



Invented by K. Niwa in 1974

History of emulsion readout system in Nagoya



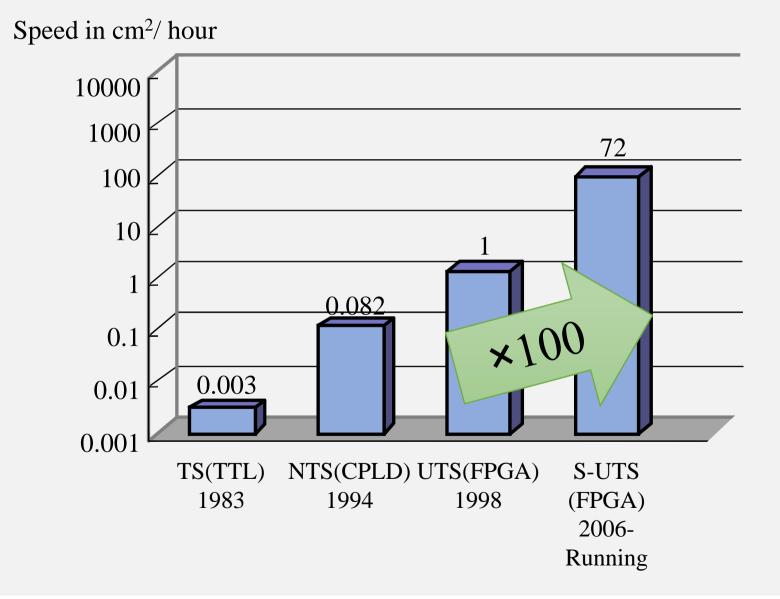




TS (TTL) 1983~ CHORUS(R&D) 0.003cm²/h

Innovation has been required for the next generation systems.

Evolution of the Scanning Speed

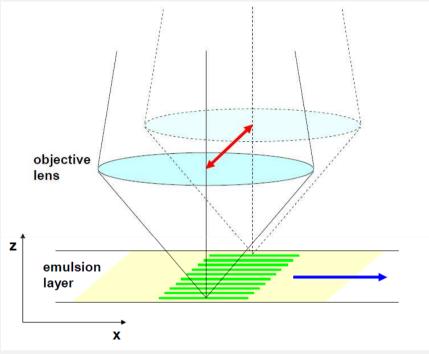


Overcome the Bottle necks of the image acquisition

- Use Ultra High Speed Camera Up to 3k frames per second.
 60 view/sec (20times)
- Image taking by follow shot
 - No step and repeat operation can avoid a mechanical bottleneck.
 - High speed motion of the objective lens can be done by piezo actuators
- Optimizing Field of View

120mm×90mm -> 200mm×200mm (4 times)

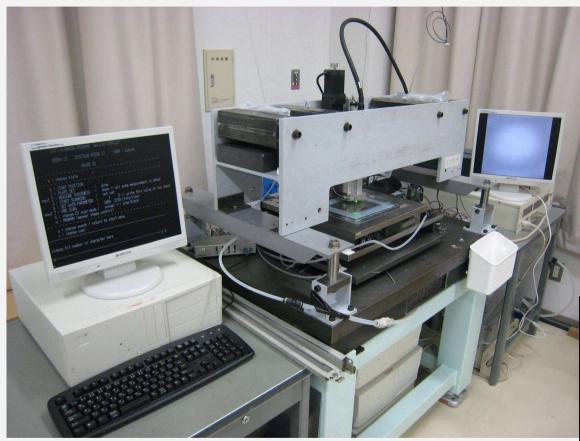
We have achieved 72cm²/h



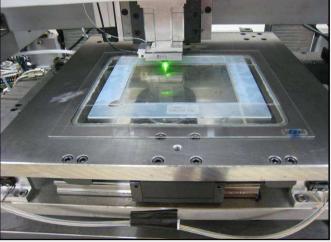
Movie of the readout by S-UTS

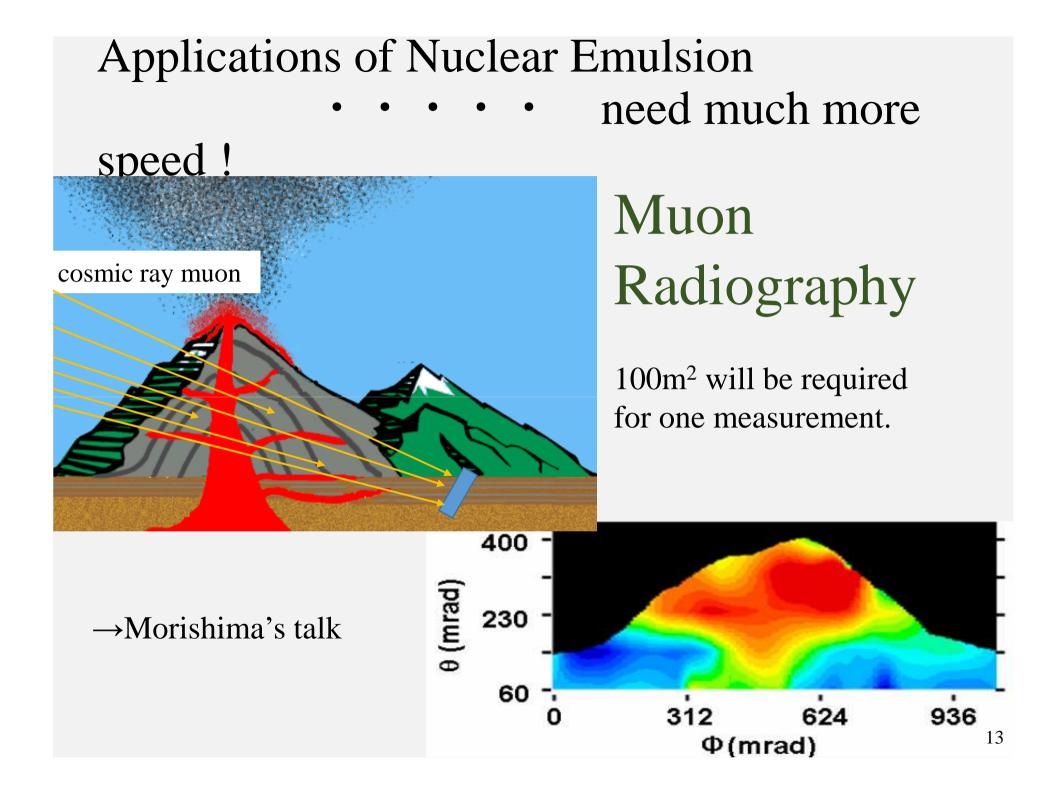


S-UTS (Super-Ultra Track Selector)



Five S-UTSs were produced in order to perform OPERA experiment. Readout capability of one S-UTS is 20m²/year.



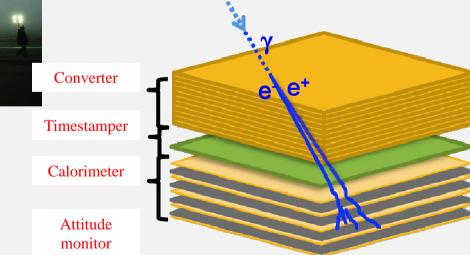


Applications of Nuclear Emulsion ••••• need much more speed !

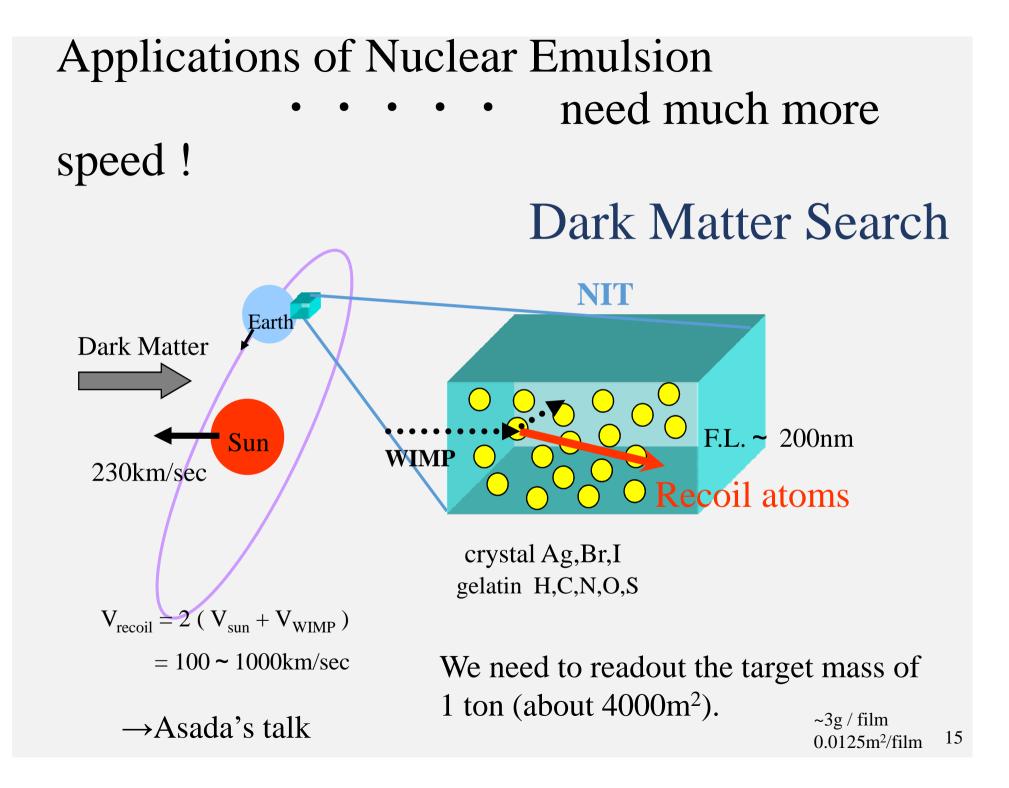


GRAINE project Gamma-ray Telescope

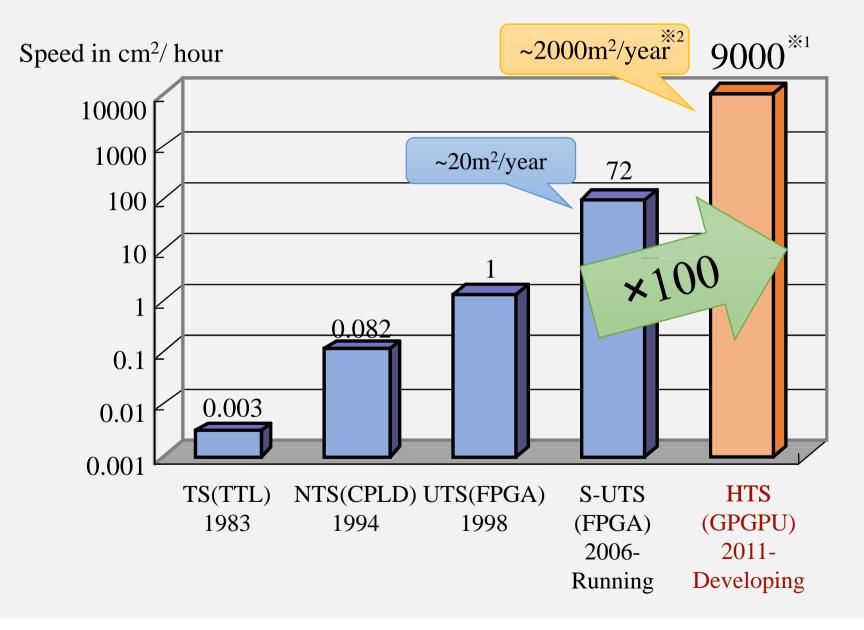
Several 1000m² will be required for scientific observation.



- 2011 Balloon experiment was performed.
- 2014 Planned at Alice Springs.
- 2015- Starting scientific observation



Evolution of the Scanning Speed ^{%1} Area of each layer</sup> ^{%2} Area of the films

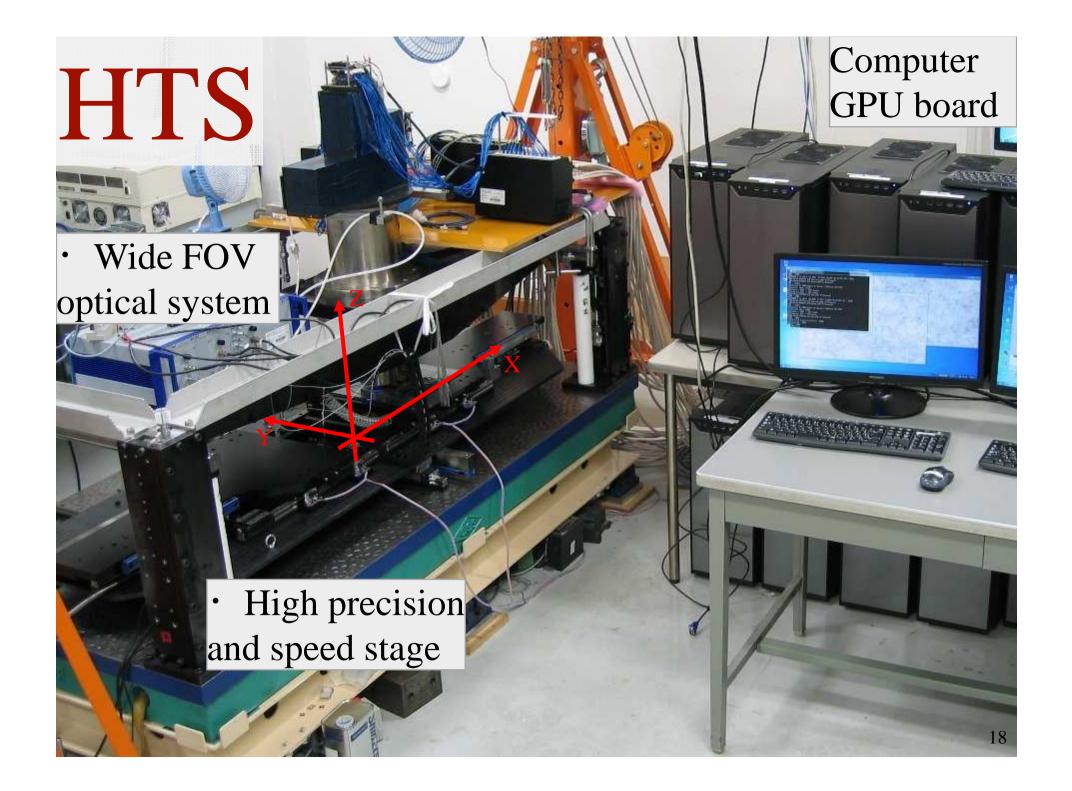


Concept of HTS (Hyper Track Selector)

•It is difficult to drive objective much more quickly.



•Field of view can be a few orders of magnitude larger.



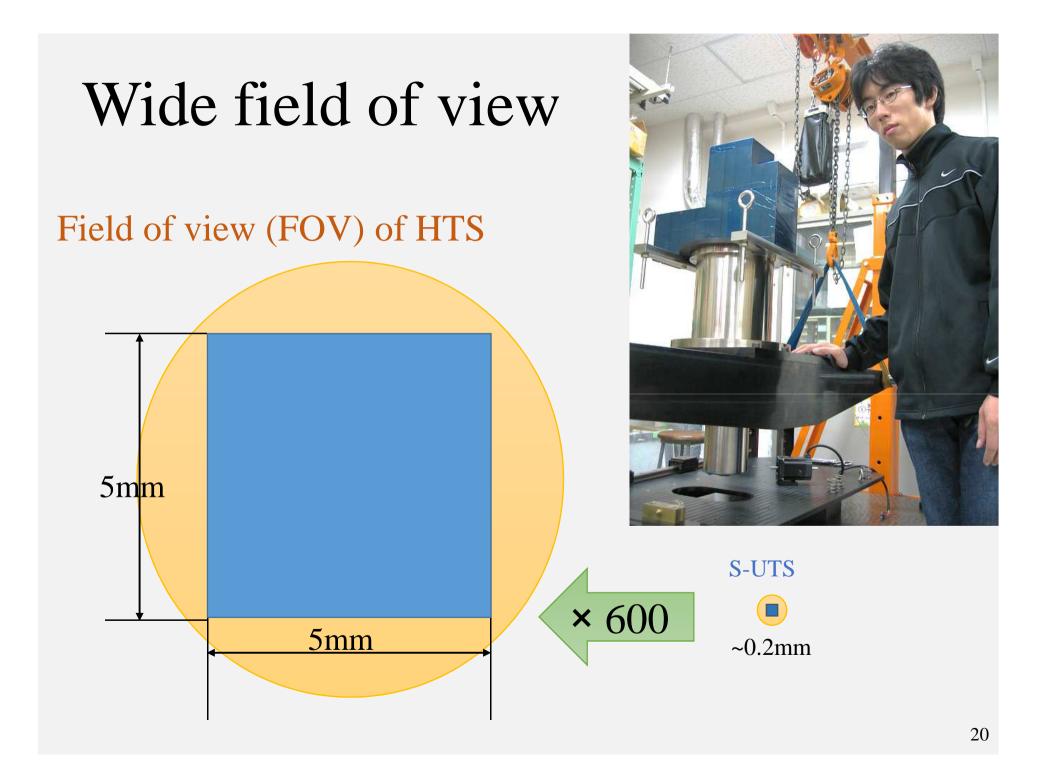
Enormous Objective

Resolution : ~420nm N.A. : 0.65 Light source : g-line (436nm) Magnitude : ×12.2 **F.O.V : 5.1 (H)×5.1 (V)mm**

#of image plane 6 (by Beam splitter)

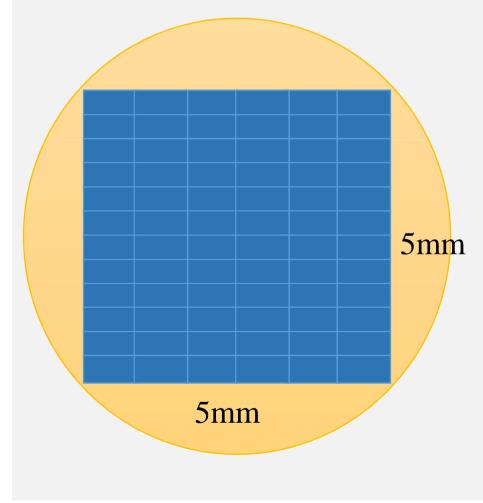
Weight: 80kg



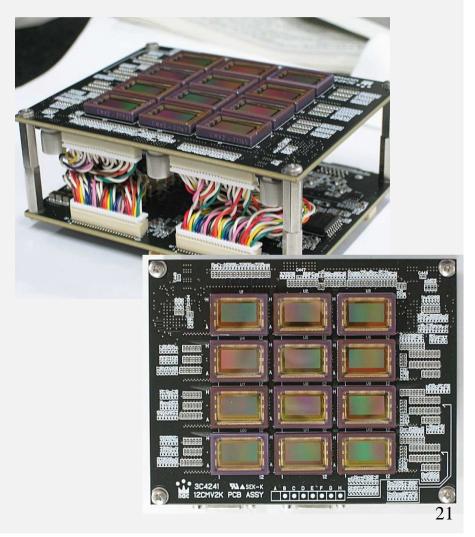


Speed and Coverage of Mosaic Imager

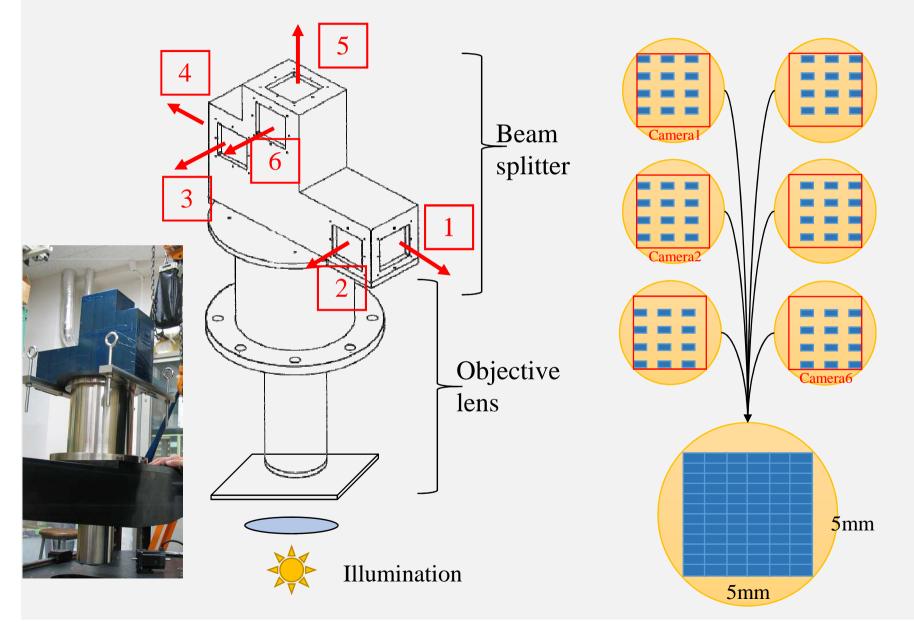
Divide FOV into 72 parts. Need the sensor of 2M pixel and 340fps.



Specially ordered Mosaic Imager



Mosaic Imager system



Movie of the readout by HTS



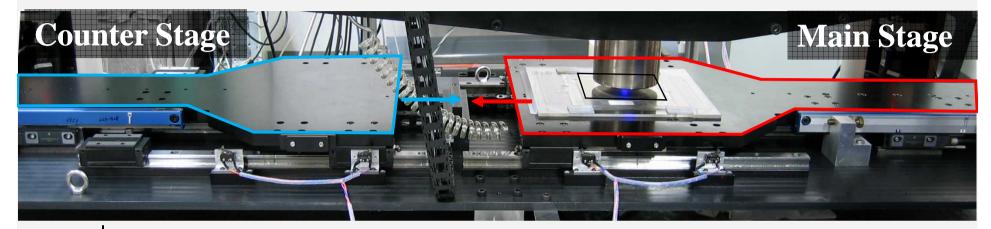
Image capturing at rest

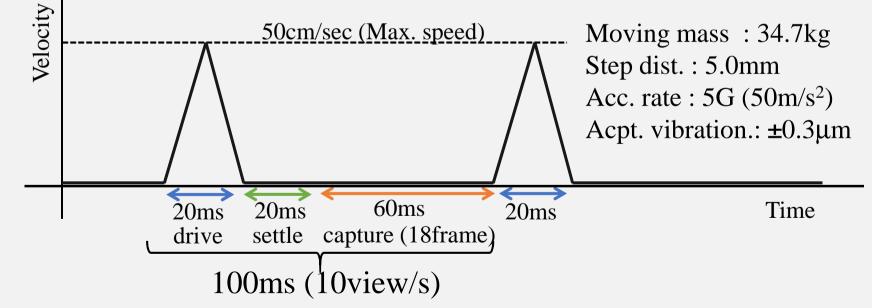
- Stopping accuracy should be 0.3µm.
- HTS takes advantage of Stop & Go in image capturing.
- Key is how to stop quickly and precisely.
- The Z-axis should move at constant velocity.

```
Throughput = FOV × Repetition freq.
FOV : 600 times larger
To achieve 100 times faster than S-UTS,
Repetition freq. should be >10view/s (1/6 of SUTS)
```

High precision and speed stage



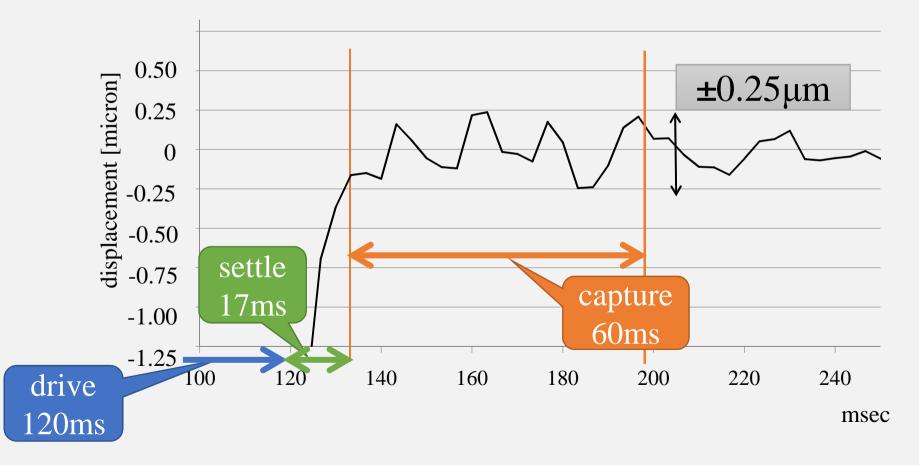




Reaction force is canceled by counter stage

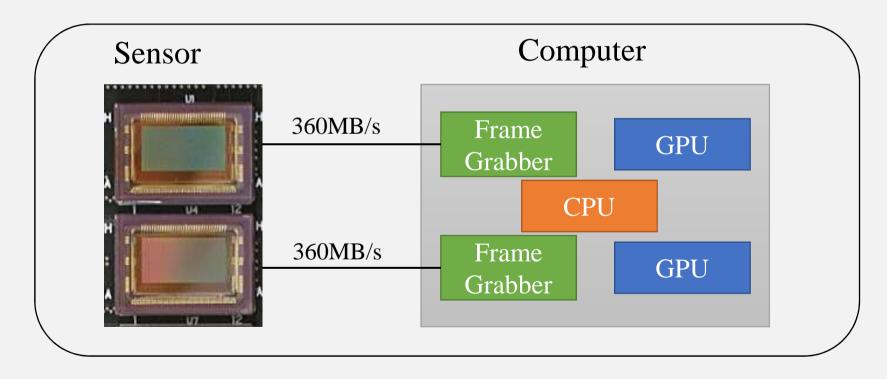
Evaluation of stage settling time

By optimizing the acceleration, 5view/sec was achieved. The displacement has been measured by using main optics.



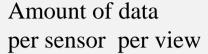
Tracking Hardware

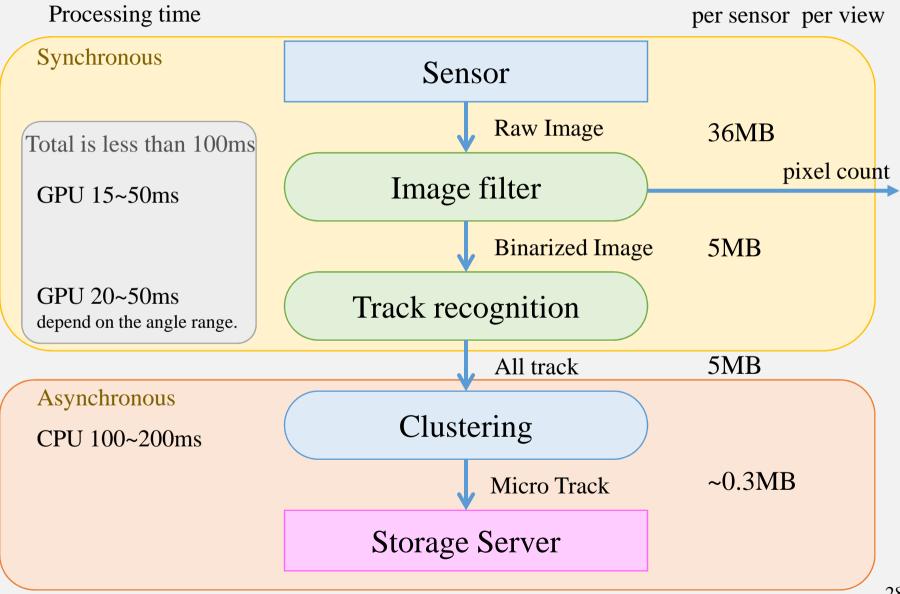
- Sensor 72 × 36Mbyte/view × 10view/s = 26GB/s
- Computer 36, Frame grabber board 72, GPU board72



26GB/s/all 2.6TB/plate (OPERA film) ×36

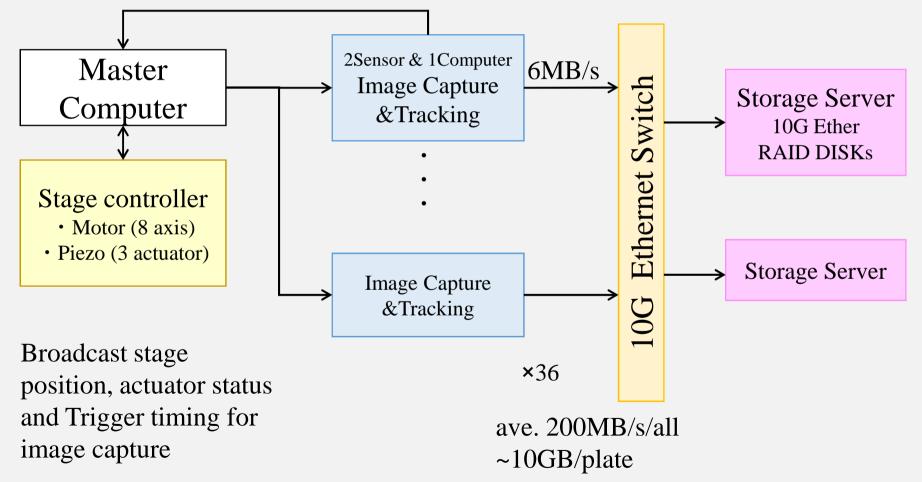
Dataflow





Stage control

Feedback Pixel count for surface detection

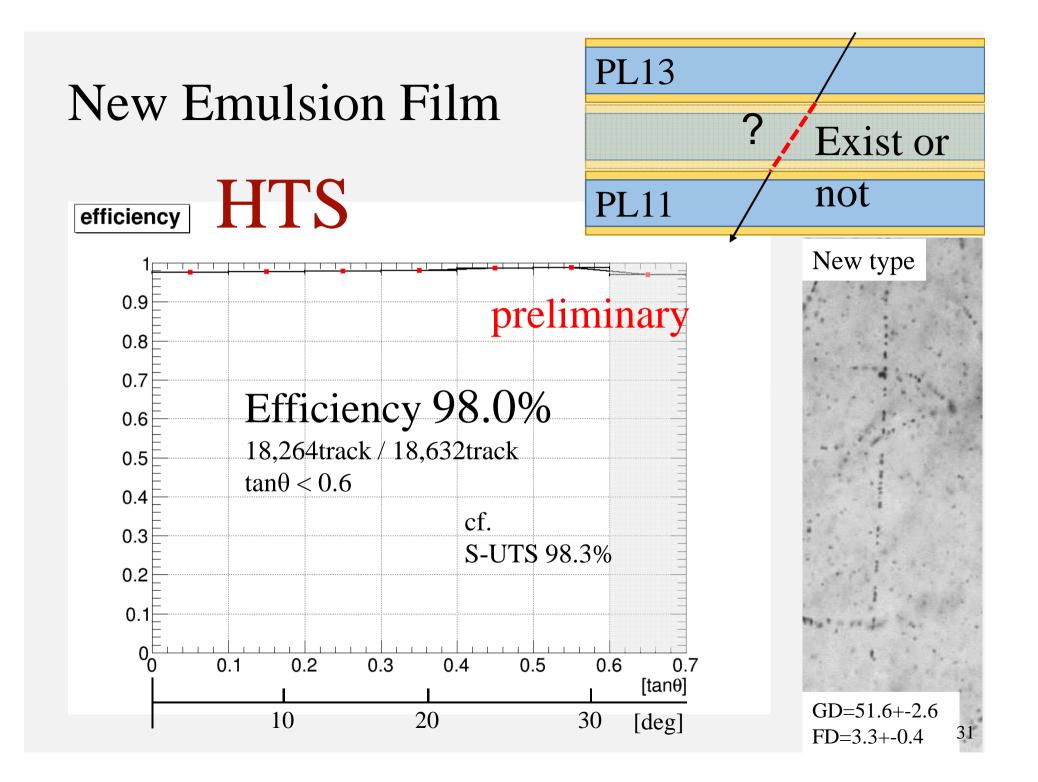


Scanning speed and other status

- December 2011 Objective lens and beam splitter were mounted.
- May 2012 All motors for xyz-axis drive began to work.
- November 2012 Piezo actuator for z-axis drive was installed.
- May 2013 Half of cameras and computers became ready.
- May 2013~ Scanning test for various emulsion plates

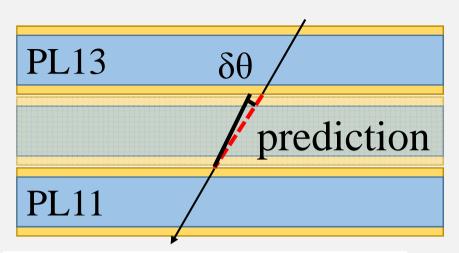
	Practicable	Installed	Final Goal
Stage	2 view/s	5 view/s	10 view/s
Camera	1 unit	3 unit	6 unit
Speed	300cm ² /h	2250cm ² /h	9000cm ² /h
		cf.	S-UTS 72cm ² /h

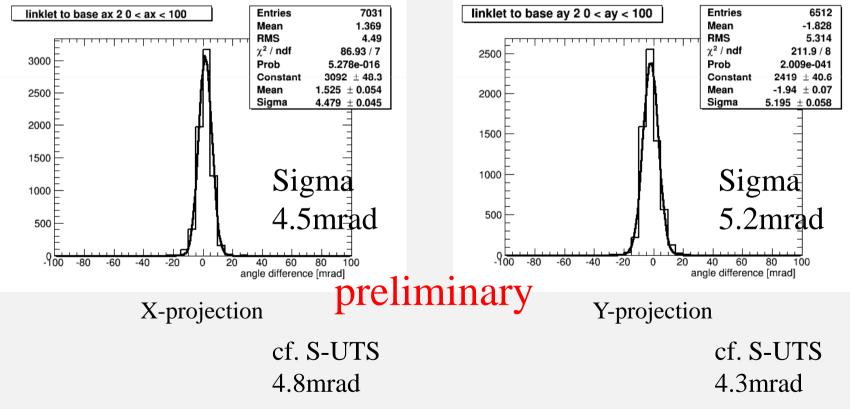
I did scanning test at this speed.



New Emulsion Film

• Angle deviation





What we can do with HTS?

Emulsion Archives Project

The project is to read all emulsion and convert to the data. ≻In near future we will scan a lot of emulsion with HTS.

Requirement,

- All Emulsion existing around the world.
- Money (and man power) for running
- Unified Specification of track and image And
- Dream for Science

Summary and Prospect

- •We are developing HTS which is 100 times faster.
- Scanning at the speed of 300cm²/h is practicable.
- The efficiency and angle resolution are almost the same as previous system.
- •HTS is working for muon radiography, GRAINE project and dark matter search.
- All cameras and computers will be installed this year.